

INVESTIGATION OF ABSORBENT, ANTIOXIDANT AND THICKENING AGENT PROPERTIES OF TROPICAL FRUIT PEELS

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Abstract: Unripe and ripe of banana, pineapple and mango peel criteria were studied to add information on the use of the peels. A promising adsorbent performance of fruit peels is shown by surface irregularity and morphology. The FTIR result indicated the existence of hemicellulose, cellulose, pectin, and lignin-containing compounds in the peels. Antioxidant properties of mango peel have been proved by the highest TPC (5.50 to 5.90 mg of GAE.g⁻¹ DW), TFC (26.80 to 37.60 mg of rutin.g⁻¹ DW), DPPH (81.07 to 89.83 %) and FRAP activity assay (675.07 to 692.07 mmol FeSO₄.g⁻¹ DW) indicates the enrichment of polyphenolic compounds. The equivalent weight of pectin was higher for banana peel (920.73 to 955.65 g/mL), describing a thickening agent. The degree of esterification (61.75 to 64.33 %) showed that the peels can be used for commercial exploitation. The MeO content for banana peels was 5.44 to 5.85 % and pineapple peels was at 5.85 to 6.67 % and for mango peels it was 8.44 to 9.01%. The AUA content revealed that banana (49.99 to 51.63 %) and pineapple (55.73 to 58.53 %) peels have low purity of pectin meanwhile mango peels showed a higher (68.17 to 72.28 %) pectin quality. To summarise, those fruit peels have potential characteristic as an adsorbent, antioxidant and thickening agent.

Abbreviations: TPC: Total Phenolic Content; TFC: Total Flavonoid Content; DPPH: Ability of 2, 2 - diphenyl - 1 - picrylhydrazyl; FRAP: Ability of Ferric Reducing Antioxidant Potential Assay; RBP: Ripe Banana Peel; UBP: Unripe Banana Peel; RMP: Ripe Mango Peel; UMP: Unripe Mango Peel.

Introduction

Malaysia is one of the tropical countries that plant many types of fruit. Some fruits are indigenous and others brought from elsewhere to this country and planted with high potential and possibilities for commercial development. According to statistics from the Department of Agriculture (2016), there is a high demand for fruits imported from overseas which was around 807,185 metric tons (mt) in 2015. Then in 2016, the areas for fruit plantation increased with 194,970 hectares (ha) for 1,621,813 mt of fruit production (DOA, 2016). Consequently, a large number of by-products of fruits are available in abundance, caused by the high demand for fruit products from fruit processing industry (Sommano(a), 2018); Sommano(b), 2018). These by-products are known as “fruit

and vegetable waste (FVW)” that includes leaf, pulp, stems, bark and peels (Plazzotta *et al.*, 2017).

The peel is fruit by-product that builds up from particular parenchyma cells which consist of a cellulose layer that gives a protective, rigid tissues and thickens the cell wall of the entire fruit and is not consumed but commonly discarded as waste (Anwar *et al.*, 2010). This waste can cause some environmental nuisance and emit bad odour to the environment as a growth medium for microorganisms however, the reuse of fruit waste will be able to benefit the cost of solid-waste handling. It is a well-known fact that fruits that produce peel wastes are generally bananas, mangoes and pineapples with about 7.0 to 34.7 % from the total weight of fruit (Ibrahim *et al.*, 2017; Jahurul *et al.*, 2015).

Banana (*Musa acuminata*) belongs to the family of *Musaceae*. The average weight of the banana fruit is 25 % dry matter, 75 % water and 30 % peel waste (Ibrahim *et al.*, 2016). Mangoes (*Mangifera indica L.*) belong to the family of *Anacardiaceae*. About 35 – 60 % of peel and seed waste from the total weight of fruit, and about 7 – 24 % of the total weight of the fruit comes from processing the mango (Jahurul *et al.*, 2015). Pineapples (*Ananas comosus* Merr) are about 50 % (w/w) peel and stem waste from the total weight of the fruit (Dai *et al.*, 2016) and about 34.7 % of the whole mass of fruits is accounted for the peel waste (Pandit *et al.*, 2015).

In order to overcome the environmental issue and reduce the cost of fruit waste handling, it is crucial to investigate the potential of fruit peels for their different applications as a primary study to produce value-added products. There had been similar investigations on fruit peels (Njoku *et al.*, 2014; Hossain *et al.*, 2012; Dotto *et al.*, 2016), however the characteristics and potential of unripe and ripe peel waste has not yet documented. Taking into consideration that the peel waste is rich with lignocellulosic compounds such as lignin and hemicellulose, this study will therefore investigate the physicochemical characteristics of banana, pineapple and mango peels, focusing on their ripeness.

This study demonstrated the highest carbohydrate contents, and phenolic compounds or antioxidant activity of unripe peels and ripe peels of banana, pineapple and mango, thus justifying future actions in the expansion of planting and consumption of these fruit (Aquino *et al.*, 2015).

The aim of this study was to observe the preparation and evaluation of the characterization of physicochemical properties of banana, pineapple, and mango peels. The study on the physical properties comprised surface morphology analysis, proximate analysis, and bulk density. The study on the chemical properties encompassed the determination of chemical functional group,

surface pH, antioxidant activity and pectin analysis. Using the obtained experimental results, the physicochemical properties of a ripe banana peel (RBP), unripe banana (UBP), ripe mango (RMP), unripe mango (UMP), ripe pineapple (RPP) and unripe pineapple (UPP) peels were compared in terms of their suitability as adsorbent, antioxidant and thickening agents. It is believed that this work can deliver useful information about the physicochemical properties of those fruit peels for more potential uses and will deliver useful information on the physicochemical criteria of the unripe and ripe fruit peels for further investigation on potential uses. Consequently, a future study on the potential use of this biomass waste can be proposed for further establishment.

Materials and Methods

Reagents

The chemicals used in this study are ethanol (EtOH, 96 %), sulfuric acid (H₂SO₄, 98 %) and nitric acid (HNO₃, 65 %) and were supplied from HmBg, Germany. Methanol (MeOH, 85 %) and sodium carbonate (Na₂CO₃, 2 %) were supplied from Bendosen, Malaysia. Folin-Ciocalteu reagent, gallic acid, aluminium chloride (AlCl₃, 10 %), potassium carbonate (K₂CO₃), rutin solution, tripyridyltriazine (TPTZ) solution, iron chloride (FeCl₃) and 2,2-diphenyl-1-picrylhydrazyl (DPPH) were bought from Sigma-Aldrich, Malaysia. The methanolic solution, sodium acetate buffer solution (CH₃COONa, 300 mmol), sodium hydroxide (NaOH), phenol red, potassium acetate (C₂H₃KO₂), hydrochloric acid (HCl) and sodium chloride (NaCl), were purchased from QRec, Malaysia. All chemicals are the grade for analytical research.

Instrumentation

The instruments used were 7600F Field-Emission Scanning Electron Microscope (FESEM) (JEOL, Czech Republic), Fourier Transform Infrared Spectroscopy (Perkin Elmer Spectrum 100, USA), T60 UV-Vis Spectrophotometer (PG instruments, UK),

hot air oven (Memmert, Germany), grinder (Waring Commercial, USA), muffle furnace (The Carbolite ELF 11/14B, United Kingdom), Sieve Shaker (Retsh-Alle-1-5 42781, Germany), Velp Scientifica Heated Circulating Bath (Italy), Rotatory Evaporator (RE301, China) and pH meter (Eutech Instruments, USA).

Sample Preparation

The three types of unripe and ripe tropical fruit peels, UBP, RBP, UPP, RPP, UMP, and RMP were collected from a fruit stall. Classification of their ripening level was done by observing the colour of the peels. Green peel indicates the unripe peel whereas yellow peel indicates ripe peel. The preparation of tropical fruit peels was adopted with minor modifications from Afsharnezhad *et al.* (2017) and Abang Zaidel *et al.* (2015). The fruit peels were washed with distilled water to eliminate any external dirt or physical impurities. Then, the fruit peels were aired in a hot air oven for 24 – 30 hours to achieve a constant weight. In this work, two different temperatures were conducted due to different analyses, the antioxidant analysis and the physical adsorbent properties and thickening analysis where the fruit peels were aired at 40 °C and at 65 °C respectively. Later, the fruit peels were ground and sieved with 125 – 250 µm mesh sieve, and the sample powders were kept in polyethylene bag for further studies.

Phenol Extraction

200 g of fine powder of the fruit peels was extracted twice by using Soxhlet extraction method and 200 mL of 85 % MeOH at ambient temperature for two days. Then, the filtrate was pooled, concentrated and rotary-evaporated at temperature 40 °C. The extracts obtained were kept in a desiccator for further analysis (Afsharnezhad *et al.*, 2017).

Pectin Extraction

Pectin extraction was conducted using a conventional extraction method which is based on the acid-catalysed process. The fruit peels were immersed in distilled water with the solid-liquid ratio of 1:9 (w/v, %). Then, 1 M of

H₂SO₄ was added for pH adjustment to pH 2. The immersion was circulated by using heated circulating bath for 15 mins and further heated in a water bath at 82 °C for 105 mins. After the heating process, the hot acid (filtrate) was extracted and filtered by using a muslin cloth. The filtrate was coagulated by mixing 96 % EtOH and kept for 30 hrs in ambient temperature to acquire the pectin float on the surface. Later, the floated pectin was skimmed off by filtering and washing step with 70 % MeOH. Finally, the resulting pectin was aired overnight at 35 °C in a hot air oven (Girma & Worku, 2016; Castillo-Israel, 2015).

Evaluation of Surface Morphology of the Peel

Surface morphology was characterised by Field Emission Scanning Electron Microscope (FESEM) (JSM-7600F). The observation of surface morphology was conducted for a sample of untreated and treated fruit peels. The surface morphology was determined at 1000x magnifications at working voltage 5.0 kV.

Determination of Proximate Analysis of the Peel

Proximate analysis provides valuable information about the nutritional composition and helps to access the quality of the sample and it included moisture content, volatile matter, ash content, and bulk density. The volatile matter experiment was conducted according to method carried out by Pathak *et al.* (2016), where the aired fruit peel samples were heated at 900 °C for 7 mins in the muffle furnace. Then, the samples were aired and kept in a desiccator. For volatile matter measurement, the samples were weighed before and after heating, then calculated the weight loss of samples using Equation [1]. For ash content measurement, the samples were aired at 500 °C for 30 mins in a muffle furnace. The samples then were heated at 815 °C until constant weight was reached and kept in a desiccator at ambient temperature. The ash content of samples was determined by Equation [2]. For the bulk density experiment, the method used was adopted from Yoshiyuki and Yukata

(2003), where 10 cm³ dried measuring cylinder was cleaned, aired and weighed. Then, 10 g of dried fruit peels were filled into the measuring cylinder which was tapped gently until the volume of the sample inside it stopped to decrease. Then, the bulk density was calculated

$$\text{Volatile matter (\%)} = \frac{\text{Loss in weight due to removal volatile matter (g)}}{\text{Weight of sample (g)}} \times 100 \quad [1]$$

$$\text{Ash (\%)} = \frac{\text{Weight of ash left after heating (g)}}{\text{Weight of sample (g)}} \times 100 \quad [2]$$

$$\text{Bulk density (g/cm}^3\text{)} = \frac{\text{Weight of sample (g)}}{\text{Volume of sample (cm}^3\text{)}} \quad [3]$$

$$\text{Moisture (\%)} = \frac{(\text{Weight of sample (g)} - \text{Weight after drying (g)})}{\text{Weight of sample (g)}} \times 100 \quad [4]$$

Determination of the Chemical Functional Group of the Peel

The chemical functional group of samples was characterised by using Fourier Transform Infrared Spectroscopy (Perkin Elmer Spectrum 100) at wavelength range of 3500 to 700 cm⁻¹.

Determination of Surface pH of the Peel

A sample dried fruit peels (1 g) was poured with double-distilled water (50 mL), and shaken well by using a heated circulating bath at 30 °C overnight. Then, the mixture was filtered and the final pH was measured which gives the surface pH.

Determination of total Phenolic Content (TPC) of Phenolic Extract

The phenolic extractant (100 µL) was mixed with Folin-Ciocalteu reagent (100 µL), 2 % Na₂CO₃ (2 mL) and deionized water (3.8 mL). The solution was incubated for 30 mins at ambient temperature. The result obtained was expressed as mg gallic acid equivalents (GAE).g⁻¹ DW. The absorbance value was determined by using UV-Vis spectrophotometer at a wavelength of 720 nm (Meda *et al.*, 2005).

using Equation [3]. The moisture content was evaluated where 5 g of dried fruit peel samples were heated in a hot air oven at 120°C until the samples reached constant weight. Then, the percentage of moisture was determined by Equation [4] (Pathak *et al.*, 2016).

Determination of Total Flavonoid Content (TFC)

The extracted sample (500 µL) was added with 85 % MeOH (1.5 mL), 10 % aluminum chloride methanolic solution (100 µL), 1 M C₂H₃KO₂ solution (100 µL) and distilled water (2.8 mL). The mixture was incubated for 40 mins at ambient temperature. The absorbance was measured at 415 nm by using UV-Vis spectrophotometer. The result obtained was expressed in mg rutin g⁻¹ DW (Afsharnezhad *et al.*, 2017).

Ability of 2, 2 - Diphenyl - 1 - Picrylhydrazyl (DPPH) Radical Scavenging Activity

0.004 % 2, 2 - diphenyl-1-picrylhydrazyl (DPPH) methanolic solution (2 mL) was added to the extract solution (2 mL). Whilst, DPPH (2 mL) was mixed to MeOH (2 mL) as a control. Then, the mixture was kept in the dark for 30 mins. The absorbance of the mixture was measured by using UV-Vis spectrophotometer at 501 nm with the MeOH blank without DPPH. The inhibition rate (%) of the DPPH radical was calculated (Afsharnezhad *et al.*, 2017).

Ability of Ferric Reducing Antioxidant Potential Assay (FRAP)

In using the adopted procedure from Afsharnejhad *et al.* (2017), fruit peel extracts (0.05 mL) were mixed with distilled water. At ambient temperature, FRAP reagent (1.5 mL) was poured into the mixture and incubated for 30 mins. The mixture of distilled water (0.05 mL) with FRAP reagent (1.5 mL) was prepared as a control. The Ferric reducing antioxidant activity (FRAP) solution was prepared with a proportion of 10:1:1 (v:v:v) of L⁻¹ CH₃COONa buffer solution (300 mmol, pH 3.6), TPTZ solution (10 mmol L⁻¹ in 40 mmol L⁻¹ HCl) and FeCl₃ solution (20 mmol L⁻¹). The absorbance was measured at wavelength 593 nm by using

UV-Vis spectrophotometer. The antioxidant capacity was determined by expressing in μmol of iron sulfate (FeSO₄·g⁻¹ DW).

Determination of Equivalent Weight

Pectin substances (0.5 g) were balanced and diluted with EtOH (5 mL) and mixed with NaCl (1 g). Subsequently, distilled water (100 mL) was added with six drops of phenol red. Then, the solution was titrated gradually with 0.1 N NaOH until the pink colour appeared. The neutralised solution was utilised to identify the methoxyl content. The equivalent weight of pectin extraction was calculated using Equation [5] (Rose & Abilasha, 2016; Girma & Worku, 2016).

$$\text{Equivalent weight} = \frac{\text{weight of the sample (g)}}{\text{mL of alkali} \times \text{Normality of alkali}} \times 1000 \quad [5]$$

Determination of Degree of Esterification (DE)

The degree of esterification (DE) is well-defined as the ratio of esterified galacturonic acid groups

to the galacturonic acid groups present (Shan Qin *et al.*, 2014). The DE was calculated using Equation [6] (Girma & Worku, 2016).

$$\text{Degree of esterification (DE)} = \frac{176 \times \text{methoxyl content (MeO) (\%)} \times 100}{31 \times \text{AUA (\%)}} \quad [6]$$

Determination of Methoxyl Content (MeO)

0.25 N NaOH (25 mL) was added with the neutralised solution prepared from the equivalent weight. At ambient temperature, the solution was mixed and made to stand for 30

mins. Later, 0.25N HCl (25 mL) was added and titrated with 0.1N NaOH until the colour of the indicator changed to pink. The percentage of MeO was calculated using Equation [7] (Rose & Abilasha, 2016; Girma & Worku, 2016).

$$\text{MeO (\%)} = \frac{\text{mL of alkaline (NaOH)} \times \text{N alkaline (NaOH)} \times 3.1}{\text{weight of sample (g)}} \quad [7]$$

Determination of Total Anhydrouronic Acid (TAUA)

The total anhydrouronic acid (TAUA) was calculated using the value measured from

equivalent weight and methoxyl content and was calculated by Equation [8] (Girma & Worku, 2016).

$$\text{TAUA} = \frac{176 \times 0.1z \times 100}{W \times 1000} + \frac{176 \times 0.1y \times 100}{W \times 1000} \quad [8]$$

z = mL of NaOH from equivalent weight determination

w = weight of the sample (g)

y = mL of NaOH from methoxyl content determination

176 = the molecular weight of AUA

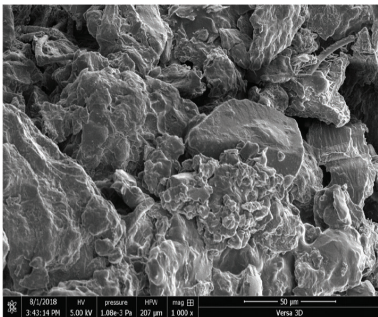
Statistical Analysis

All the physical and chemical analyses were conducted in triplicate. The data was reported in mean \pm standard deviation (SD).

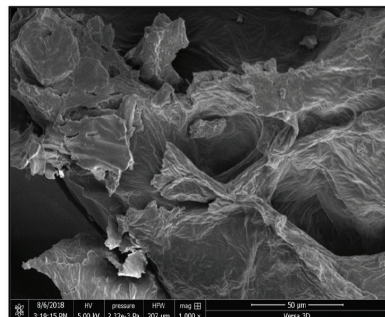
Results and Discussion

Figure 1 shows the surface morphology of fruit peel samples. The untreated UBP, UPP, and UMP have a rough and non-porous structure.

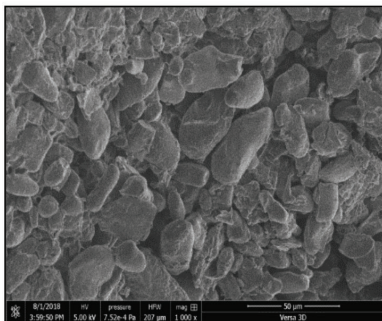
Nonetheless, the untreated of RBP, RPP and RMP indicate the naturally rough, irregular and porous structure. The porosity structure of pre-treatment and post-treatment of UBP and RBP show a larger size than UPP, RPP, UMP, and RMP. The banana peel has a rough and irregular surface surrounded with crater-like pores, thus has potential to provide metal-surface interaction and bio-sorption process (Pathak *et al.*, 2017; Alaa El-Din *et al.*, 2018)



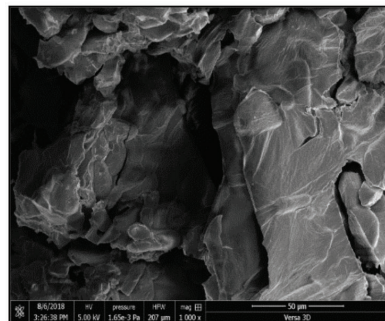
(a) Untreated RBP



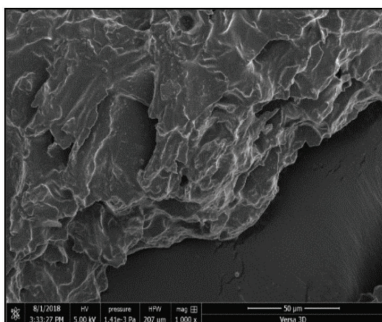
(b) Treated RBP



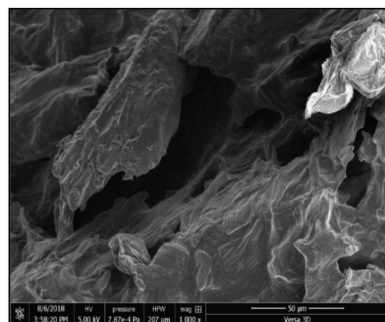
(c) Untreated UBP



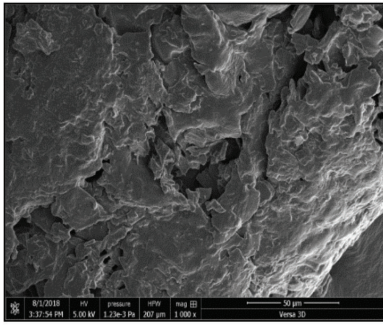
(d) Treated UBP



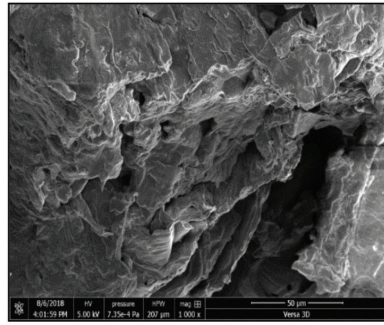
(e) Untreated RPP



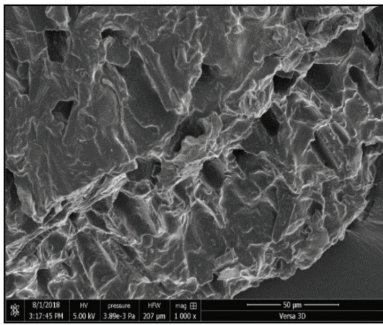
(f) Treated RPP



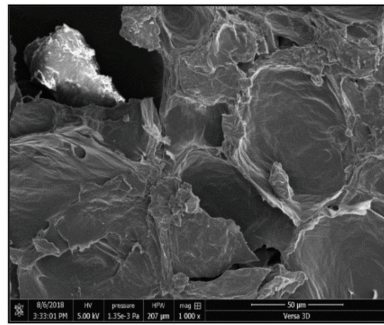
(g) Untreated UPP



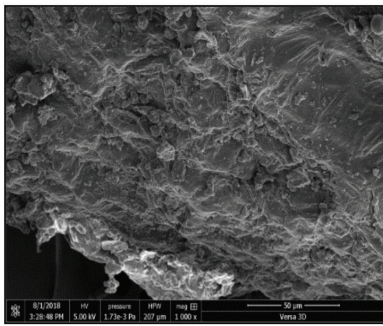
(h) Treated UPP



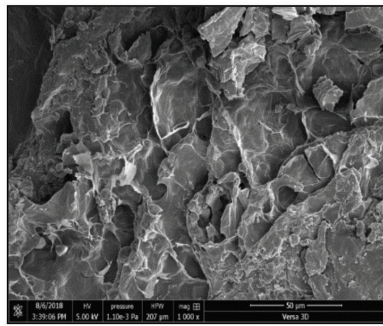
(i) Untreated RMP



(j) Treated RMP



(k) Untreated UMP



(l) Treated UMP

Figure 1: Surface morphology of treated and untreated fruit peels (1000 x magnification, 5.0 kV)

Pore diameters of RBP, UBP, RPP, UPP, RMP, and UMP were compared between pre-treatment and post-treatment. Since treated fruit peels exposed large pores, the calculation can be made to discover the diameter of the pores. The diameters of BP (R) and B (UR) are 4.35 ± 1.55 and 4.67 ± 0.64 μm respectively. The diameter of pores for MP (R) was bigger than MP (UR) that is, 5.94 ± 2.26 and 1.69 ± 0.58

μm respectively. For the peel of PP (R) and PP (UR), the diameters are 2.50 ± 0.36 μm and 1.51 ± 0.18 respectively. Thus, it can be presumed that there is a potential of effective adsorbent that can be employed from peels of BP (R), BP (UR) and MP (R).

The result also indicates that the structure of all fruit peels has irregular shape and pores after treatment process was carried out. However, the

pores of treated RBP, RPP and RMP are larger than treated UPP, RPP, UMP, and RMP. It can be described that the treatment with acid produces a superior pore structure with large diameter and volume size, thus providing and improving the effectiveness of high adsorption capacity (Orozco *et al.*, 2014; Jawad *et al.*, 2016). Convince that, RBP, UBP, RPP, UPP, RMP, and UMP can be possible as adsorbent material as their structure is heterogeneous of pores after treating with acid.

Determination of Surface pH

The surface pH of RBP, UBP, RPP, UPP, RMP, and UMP was found in the range of 3.13 – 6.04 (Table 1).

It was observed that UPP, RPP, UMP, and RMP are in the range of acidic pH (3.13 – 4.77). The pH value of ripe fruit peels is higher than that of the unripe ones and this may have been the effect of ripening on the fruit. However, the pH of banana peel decreased during ripening from 6.04 (UBP) to 5.53(RBP). The result agrees with a study by Pathak *et al.* (2016) but slightly different in value due to a different cultivar of banana peel used. The pH of UBP and RBP was closer to neutral, thus it can use for adsorption of both anions and cations contaminants (Pathak *et al.*, 2017). As these fruits matured (unripe to ripe), the acidity of the fruit decreased due to fewer hydrogen ions. When the hydrogen ions concentration of peel decrease, the pH value of the peel is increased (Hajar *et al.*, 2012).

The reducing acidity in UPP, RPP, UMP, and RMP could be due to the susceptibility of citric acid to oxidative destruction as a result of the ripening process, caused by the starch hydrolysis leading to increased total sugars, thus reducing acidity and lessening sourness with improving the sweet taste (Devi *et al.*, 2013). It is summarised that the surface pH of RBP and UBP which is nearly neutral can be used for adsorption of cations and anion contaminants adsorption. The surface pH of RPP, UPP, RMP, and UMP which is more acidic than basic is favourable for the cationic ions adsorption rather than anionic ions.

Determination of Proximate Analysis

The results of a proximate analysis on RBP, UBP, RPP, UPP, RM, and UMP are tabulated in Table 2. The moisture content of peels are in the range of 85.06 – 68.26 %, showing that the moisture content of peels is high. Moisture content indicates the shelf-life and freshness of the product, as well as the high moisture content, and is accountable for microbial spoilage, deterioration and short shelf life. From the absorbent properties perspective, high moisture hinders ignition and reduces the combustion temperature. This adversely affects the reaction products of combustion and quality of combustion (Mandavgane *et al.*, 2017). In order to produce successful absorbent, a study on the optimum temperature and time endurance of combustion is vital for determining the level of moisture content.

Table 1: The pH of raw and dried fruit peels

Types of fruit peel	pH of raw fruit peel^a	pH of dried fruit peel^b
RBP	5.84 ± 0.03	5.53 ± 0.00
UBP	6.04 ± 0.03	5.94 ± 0.01
RPP	4.77 ± 0.02	4.08 ± 0.00
UPP	4.60 ± 0.01	3.80 ± 0.01
RMP	4.11 ± 0.00	3.92 ± 0.00
UMP	3.90 ± 0.02	3.13 ± 0.00

Note: a represents the study of pH for ripe and unripe fruit peels; b represents the study of the surface pH of dried fruit peels.

Table 2: Proximate analysis of fruit peel

Type of fruit peel	Moisture (%)	Ash (%)	Volatile matter (%)	Bulk density (g/cm ³)
RBP	82.80 ± 0.80	2.73 ± 0.70	12.60 ± 0.52	0.56 ± 0.00
UBP	82.40 ± 2.43	2.06 ± 0.64	14.86 ± 2.48	0.63 ± 0.00
RPP	84.86 ± 0.46	0.93 ± 0.30	14.46 ± 0.57	0.33 ± 0.01
UPP	85.06 ± 0.41	0.73 ± 0.11	12.73 ± 0.41	0.40 ± 0.11
RMP	68.26 ± 3.06	2.06 ± 0.30	24.86 ± 1.62	0.64 ± 0.02
UMP	76.40 ± 0.34	0.66 ± 0.11	18.93 ± 0.30	0.63 ± 0.00

The quality of fruit peel can be measured by ash content and the number of mineral elements analysis. Ash is the inorganic residues or incombustible solid material residual after organic matter and water have been released by heating. The percentage of ash content is low in the range of 0.66 – 2.73 %. These values are in agreement with the value ash in the range of 1 – 20 % for the better adsorption as well as better absorbent (Ekpete *et al.*, 2017). Low ash with a maximum limit of 10 % of ash content is a good criterion for gel formation on the sight of thickening agent properties. This is supported by Romelle *et al.*, (2016) who presented that the resulting of ash contents for a banana, pineapple and mango are 12.45 ± 0.38 %, 4.39 ± 0.14 %, and 3.24 ± 0.18 %, respectively, determine per 100 g of the dry peel. Different result values are based on dry weight for three varieties of the fruit peels.

The bulk density (Table 2) of the fruit peels is low between 0.33 – 0.64 g/cm³. Pathak *et al.* (2016) and Pathak *et al.* (2017) found that the bulk density of banana peel is 0.39 g/cm³ and pineapple peel is 0.52 g/cm³. The low in bulk density was good for the adsorption process which contributed to the high porosity of fruit peels. As summarised in Table 1, RPP and UPP have a lower bulk density with the higher moisture content compared to other fruit peels. Meanwhile, UMP and RMP showed the highest bulk density and lowest percentage of moisture content. The dissimilarity in bulk density of fruit peels is mainly due to differences in particle shape, particle size of both. The increased porosity can increase the volume of entrapped air. Moreover,

the high moisture content of fruit peels due to the high fiber content of peels results in a large number of hydrophilic groups. Nevertheless, the low bulk density makes fruit processing and storage complicated (Mandavgane *et al.*, 2017). The percentage of volatile matter is due to the organic nature of fruit peels such as lipids, proteins, and carbohydrates. Volatile compounds emitted are aldehydes, alcohols, ketones, esters, terpenes and hydrocarbons and hydrocarbon (Rosenkranze & Schnitzler, 2016).

The results of volatile matter range between 12.60 – 24.86 %. High percentage of volatile matter in RMP and UMP indicates it as having better potential as antioxidant compared to other samples (Chua *et al.*, 2018). The low level of volatile matter resulted in the evaporation of the non-carbon compounds that are volatile at the carbonisation process. It shows that the fruit peels are difficult to ignite and burn, but the combustion is rapid and hard to control. Further, the low volatile matter directed complete combustion. Hence, the release and combustion of volatiles are crucial factors to be considered for combustion systems such as design and operation (Mandavgane *et al.*, 2017). Thus, in order to produce a great absorbent from fruit peel with great efficient adsorption properties, the proximate analysis is the main study and the optimization study for each related parameter should be considered.

Determination of the Chemical Functional Group

Table 3 summarises the chemical functional groups contained in all fruit peel samples. It

Table 3: FTIR peaks of fruit peel

Type of fruit peels	Obtained peaks (cm ⁻¹)					
	O–H	C–H stretching	C=C	C–H bending	C–O bending	C–OR
RBP	3279.91	2966.12	1614.97	1311.20	1232.38	999.86
UBP	3279.01	2919.65	1601.19	1398.68	1229.56	1031.28
RPP	3282.18	2957.32	1634.72	1363.44	1243.56	1032.34
UPP	3277.12	2954.76	1623.73	1362.34	1244.03	1032.64
RMP	3275.25	2817.73	1610.63	1401.22	1236.53	1033.00
UMP	3275.32	2862.91	1629.55	1380.82	1254.30	1033.08

found peaks at 3282.18 – 3275.25 cm⁻¹ and 1033.08 – 999.86 cm⁻¹ which correspond to O–H stretching and C–OR and stretching of ester or ether respectively in the samples. The spectra also indicated the presence of C–O bending of lignin band (1229.56 – 1254.30 cm⁻¹), C=C aromatic rings (1601.19 – 1634.72 cm⁻¹) and C–H stretching of alkane, and carboxylic acid (2817.73 – 2966.12 cm⁻¹) and C–H bending (1311.20 – 1401.22 cm⁻¹), indicating the presence of alcohol, phenol, carboxylic group, ketones, ester, and ether in the samples. The presence of functional groups, namely hemicellulose, cellulose, pectin, and lignin compounds, indicates the potential of thickening and antioxidant agent in those fruit peels, and as adsorptive material (Desmukh *et al.*, 2017). These results correlated with the findings of studies conducted by Pathak *et al.* (2017), Pathak *et al.* (2016), Pathak *et al.* (2015) and Gupta *et al.* (2015). It can be concluded that the biomass cell covers the existence of proteins and polysaccharides.

Antioxidant Analysis

Table 4 demonstrates the total phenolic content (TPC), extraction of the bound phenolic compound among the methanolic peel extract (Sommano *et al.*, 2018A). The phenolic, RMP and UMP show high in TPC compared with other extracts. The result is in agreement with Siddiq (2017) who stated that the mango peel is rich in polyphenolic compound. The TPC of RBP and UBP is lower than RMP and UMP but higher than RPP and UPP. Afsharnezhad *et al.* (2017),

Romelle *et al.* (2016) and Baskar *et al.* (2011) stated that banana peel phenolic content is more than that of the pineapple but less than that of the mango peel, and thus supported this work. However, the TPC of banana peel was lower than pineapple peel. This is slightly dissimilar due to different extraction methods and cultivars of fruit species used (Deng *et al.*, 2012). Compared with ripe and unripe conditions, the TPC of ripe fruits is higher than unripe fruits due to a different stage of ripening, caused by an increase in new biosynthesis of polyphenols as the fruit ripened (Ding & Syazwani, 2016). Contrast with mango peels, TPC of UMP is higher than TPC of ripe mango peel because of the enrichment of polyphenolic compound in the UMP. The amount of this compound decreased as the mango fruit reached fully ripe maturity stage (Siddiq, 2017). Gallic acid and quercetin are such examples of phenolic compound and flavonoid compound present in mango peel and other fruit peel (Siddiq, 2017; Abdul Aziz *et al.*, 2012). However, the TPC of fruit peels is dependent on the different solvent system and solvent polarity (Sultana *et al.*, 2009).

The highest total flavonoid content (TFC) was from UMP (37.60 ± 0.00 mg of rutin.g⁻¹ DW) and the lowest from UPP (9.60 ± 0.00 mg of rutin.g⁻¹ DW) as shown in Table 4 The TFC content of RBP and UBP does not have any difference. A similar finding was also reported by Afsharnezhad *et al.* (2017), Singh & Immanuel, (2014) and Baskar *et al.* (2011) in which the banana peel had high flavonoid thus providing

Table 4: Total phenolic, flavonoid, and scavenging activities through DPPH and FRAP assay of fruit peels

Pectin sources	TPC (mg of GAE.g⁻¹ DW)	TFC (mg of rutin.g⁻¹ DW)	Degree inhibition of DPPH (%)	FRAP (mmol FeSO₄.g⁻¹ DW)
RBP	4.88 ± 0.01	29.25 ± 0.04	84.53 ± 0.22	522.67 ± 0.92
UBP	4.31 ± 0.02	27.47 ± 0.23	79.94 ± 0.24	665.20 ± 2.50
RPP	4.95 ± 0.02	11.60 ± 0.00	82.20 ± 0.22	378.80 ± 0.92
UPP	2.75 ± 0.01	9.60 ± 0.00	77.54 ± 0.00	217.20 ± 1.64
RMP	5.50 ± 0.00	26.80 ± 0.00	89.83 ± 0.00	675.07 ± 0.50
UMP	5.90 ± 0.00	37.60 ± 0.00	81.07 ± 0.12	692.07 ± 0.87

The data were reported in mean ± standard deviation (SD).

high antioxidant activity, whilst the RPP is higher in TFC content compared to UPP. Afsharnezhad *et al.* (2017) stated that pineapple peel has high TFC like other peels. The value stated in that study is almost the same for UPP while it is slightly different in value for RMP. RMP and UMP have higher TPC and TFC compared to other fruit peels studied and this indicates its rich content of phenolics and flavonoids and exhibits good antioxidant activity (Umamahes *et al.*, 2016; Hana *et al.*, 2010). The result is in agreement with Siddiq (2017) and Abdul Aziz *et al.* (2012) who reported that mango is rich in phytochemical compound. UMP is slightly high in the TPC and TFC other than RMP. Hana *et al.* (2010) stated that mango peel contained more phenolic and flavonoid that is 3 to 6 folds higher than mango flesh. The result from this study shows the agreement with findings of previous studies that stated that both unripe and ripe MP had the highest potential as an antioxidant due to the content of TPC and TFC. Similar to TPC, the value of TFC increases during ripening due to new biosynthesis of polyphenols as the fruit ripens (Ding & Syazwani, 2016). It is noted that, the differences between the present results of TPC, TFC, and other previous studies may be attributed to environmental condition, sample preparation and procedures, types of solvent, plant species and part of the fruit used.

UMP showed the highest percentage of DPPH (89.83 ± 0.00 %) meanwhile UPP was the lowest DPPH (77.54 ± 0.00 %). This result leads to the conclusion that the mango peel had a high degree of inhibition of DPPH than the

two types of extract, showing strong scavenging activity toward the DPPH (Hana *et al.*, 2010). The antioxidant activities of mango peel are due to synergistic actions of a bioactive compound present in the peel (Hana *et al.*, 2010). The result obtained for RBP and UBP is in line with findings of Afsharnezhad *et al.* (2017) that the degree of inhibition of DPPH for banana peel was higher compared with pineapple peel. Besides, the extract from ripe fruits had a higher degree of inhibition compared to unripe fruits.

The percentage of FRAP was found to be the highest from UMP (692.07 ± 0.87 mmol FeSO₄.g⁻¹ DW) and the lowest from UPP (217.20 ± 1.64 mmol FeSO₄.g⁻¹ DW). The highest reducing power for the ferric ion is due to the high content of flavonoids in the fruit peel (Afsharnezhad *et al.*, 2017). Contrarily, RPP and UPP resulted in low TFC, hence the reducing power of both samples are low. Therefore, it is suggested that peel extract with low TFC, will simultaneously reduce the ability of the phytochemical in the extract to scavenge the ferric ions. To conclude, the high in scavenging activity of fruit peel is due to the high content of phytochemicals such as phenolic and flavonoids. Mango peel had higher scavenging activity towards DPPH and FRAP, assays followed by other fruit peels. What is inferred is that higher activity of DPPH may be attributed to the presence of high TPC and TFC as they played an important role as proton-donating ability and could serve as free radical inhibitors or scavengers, acting possibly as primary antioxidants (Morabbi Najafabad, & Jamei, 2014).

Pectin Analysis

Table 5 presents the comparison level of the equivalent weight of pectin from the peel of each fruit. The equivalent weight of pectin from the UBP and RBP is the highest compared to the equivalent weight of pectin from UPP, RPP, UMP and RMP. This could be described It can be said that UBP and RBP have good ability containing pectin, thus easily forming jelly than two those obtained from UPP, RP P, UMP, and RMP. This test indicates the thickening agent property of the samples. The results of the equivalent weights of pectin from RBP, UBP, RMP, and UMP have supported the report by Girma and Worku (2016), which found that the equivalent weight of pectin was 925.01 mg/L and 895.00 mg/L for banana and mango peels, respectively. Also, Sudhakar and Maini (2000) mentioned that pectin produced from mango peels has an equivalent weight of 727.00 ± 6.00 mg/L and 971.00 ± 4.00 mg/L with different extraction methods.

The equivalent weight of pectin from RPP and UPP showed the lowest values compared to other fruits studied, but it still has an ability to produce pectin and forming a gel. Additionally, the resulting equivalent weights of pectin were higher than those obtained from commercial pectin of citrus peels (577.72 ± 0.09 mg/L) and apple pomace (551.29 ± 0.10 mg/L). It has been proven that the pectin extracted from these fruit peels have the ability to form a gel due to the high amount of equivalent weight obtained. On the other hand, the ripe fruit peel produced a higher equivalent weight of pectin than unripe

fruit peel. It could possibly be due to starch degradation happening through the ripening process, the galacturonic acid content increased with progressing ripeness. Galacturonic acid is the main important factor in pectin production. The high level of galacturonic acid is a requirement for satisfactory gelling properties, and most prominently to meet legal pectin specifications (Geerkens *et al.*, 2015). Simply, along the ripeness process, the galacturonic acid will increase, thus producing more pectin. Hence, more pectin indicates more easily jelly will be formed. This result proved that the equivalent weight of pectin is dependant on the galacturonic acid amount, the ripe and unripe conditions of fruit and also the condition of the method of pectin extraction.

Degree of esterification (DE) determines the gelling nature of pectin which influences pectin application. The pectin extraction which is $> 50\%$ of DE is categorized as high methyl ester (HM) pectin while $< 50\%$ of DE is classified as slow methyl ester (LM) pectin (Joye & Luzio, 2000). Pectin with a high DE is more viscous in solution. A RBP, UBP, RPP, UPP, RMP, and UMP pectin are categorized as high methoxyl pectin. The DE values were reported in a range from 59.59 ± 0.89 to $70.80 \pm 0.95\%$ (Table 5). The DE of RBP and UBP is consistent with the previous measurement of the range between 63.15 and 70.03 %, categorized as high methoxyl pectin (Khamsucharit *et al.*, 2017). The UMP was produced high methoxyl pectin ($70.80 \pm 0.95\%$) than RMP was $70.26 \pm 0.95\%$. Degree of esterification decreases

Table 5: Chemical characterization of pectin from fruit peels

Pectin sources	Equivalent weight (g/ mL)	MeO (%)	DE (%)	AUA (%)
RBP	955.65 ± 28.16	5.85 ± 0.22	64.33 ± 0.64	51.63 ± 1.67
UBP	920.73 ± 25.66	5.44 ± 0.09	61.75 ± 1.09	49.99 ± 0.00
RPP	851.37 ± 11.75	6.67 ± 0.06	64.67 ± 0.14	58.53 ± 0.60
UPP	781.76 ± 24.44	5.85 ± 0.22	59.59 ± 0.89	55.73 ± 1.60
RMP	867.46 ± 23.18	8.44 ± 0.09	70.26 ± 0.27	68.17 ± 1.42
UMP	829.08 ± 20.83	9.01 ± 0.16	70.80 ± 0.95	72.28 ± 0.73

The data were reported in mean \pm standard deviation (SD).

with increasing maturity (Sudhakar & Maini, 1999). This DE content is slightly above the DE % of commercial citrus peel (62.83 ± 0.02 %) and apple pomace pectins (58.44 ± 0.03 %), indicating pectin of good quality suitable for commercial exploitation. The lower DE of RBP, UBP, RPP, and UPP compared to RMP and UMP might be ascribed to the alteration of pectins into protopectin which raises the sugars and makes the fruit softer (Bartley & Knee, 1982) during maturation. DE actually is determined by on the stage of maturity, tissue, and species.

The methoxyl (MeO) content (Table 5) of the extracted pectin decreases within this range of 5.44–9.01 %. As known, the MeO content of commercial pectins generally varies from 8–11 % which can form high sugar gels with a high concentration of sugar (> 65 %). whilst, the low MeO pectins content which is < 7.0 % can form gels with a lower concentration of sugar. Based on the result, the RBP, UBP, RPP, and UPP indicates low MeO content (< 7 %), thus able producing a gel with a low concentration of sugar. Due to their low-methoxy-containing pectins, it could be utilized as a gelling agent in the low-sugar-containing product (Castillo-Israel, 2015). The MeO content of RBP and UBP in this study differs with pectin extracted from banana type Kluai Nam Wa (8.46 ± 0.01 %), but slightly similar with banana type Kluai Khai (5.96 ± 0.01), Kluai Leb Mu Nang (4.31 ± 0.02) and Kluai Hom Thong (4.25 ± 0.02) (Khamsucharit *et al.*, 2018). This shows that the MeO content of extracted pectin subjected to the mode of extraction and on the fruit source. For UMP and RMP, the MeO content indicates the pectin extracted capable of producing a good high-quality sugar level, which is in line with the findings of Girma & Worku, 2016). Moreover, the MeO content from mango peels was slightly similar with MeO content from the commercial citrus peel (9.06 ± 0.03 %) and apple pomace peel (7.92 ± 0.02 %). Thus, high-methoxy - containing pectins of UMP and RMP could be utilized as a gelling agent in high-sugar - containing the product. Nevertheless, the MeO content of UMP is higher than RMP but differs from the MeO content from RBP, UBP, RPP,

and UPP. It could be influenced by different fruit types, neutral sugar compositions, pectin content, molecular weight distribution and degree of methyl esterification changes during ripeness process (Ding *et al.*, 2017).

Results in Table 5 are interpreted that the AUA content of RBP, UBP, RPP, and UPP are lower than 65 %, showing that the pectin content from these fruit peels has low purity and has impurities. A similar observation was found by Kamble *et al.* (2017). This impurity is due to the starch, protein, and sugar that precipitated together with the pectin during the extraction process (Azad *et al.*, 2014). Further purification step is necessary to obtain good quality pectin. Moreover, these results were relatively similar to those previously reported for banana species; Saba (34.56 %), Grande Naina (66.67 %), Kluai Khai (36.46 ± 0.02), Kluai Leb Mu Nang (66.67 ± 0.02), Kluai Hom Thong (37.49 ± 0.01) and Kluai Hin (934.56 ± 0.01) banana peels (Castillo-Israel, 2015). However, the AUA content RMP and UMP is higher than 65 %. This value shows that the pectin from mango peels is pure and in a good range of pectin quality (from fruit considered in the range 68.5 % to 75.0 %). This result was relatively similar with to those previously researched for mango peel by Sudhakar-and Maini (1999) with recovered pectin as 73.89 ± 1.64 % and 63.99 ± 1.35 % via different precipitation methods. It also looks like the AUA content found in commercial fruits such as apple pectin, apple pomace pectin and dragon fruit pectin which was 59.52 to 70.50 % (Castillo-Israel, 2015).

Conclusion

The unripe banana peel (UBP), ripe banana peel (RBP), unripe pineapple peel (UPP), ripe pineapple peel (RPP), unripe mango peel (UMP) and ripe mango peel (RMP) were studied for the physicochemical characteristics which included physical properties, antioxidant analysis and pectin analysis for identifying their potential as an adsorbent, antioxidant and thickening agent potential. The results obtained showed that all fruit peels tend to show similarities in

physical characteristics and are suitable to be used as adsorbent as the surface morphology indicated irregularity, rough and porosity surfaces. The proximate analysis supported a good performance of fruit peels as adsorbent. The FTIR result revealed that all fruit peels have high lignocelluloses material content. The RMP and UMP were enriched polyphenol compounds that showed high TPC, TFC, DPPH, and FRAP activity assay, thus revealing good potential as antioxidant agent compared to others. The pectin analysis revealed that the UBP and RBP have higher pectin than other peels and easily used for jelly formation. However, the degree of esterification result indicated all fruit peels have a good pectin content which can suitably be used as a thickening agent as well as for commercial exploitation. The MeO content resulted in lower percentage for RBP, UBP, RPP, and UPP but higher for UMP and RMP, thus classifying its suitability for a low-sugar and high-sugar containing products, respectively. On the other hand, the AUA content showed that RBP, UBP, RPP, and UPP have low purity of pectin than RMP and UMP. Therefore, this study indicated that each of fruit peel has its potential and performance to be as adsorbent, antioxidant and thickening agents. Therefore, these valuable findings could be taken into account for further investigation, to be considered as adsorbent in environmental research, or as antioxidant and thickening agent in food product development.

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